



TO AMEND INSTALLATION INSTRUCTIONS IIN-D407-627 REV. B
REF. CANADIAN STC: SH98-57

- (1) Sand pod on the areas that the D2693 Doublers will be installed to remove spackle paint.
- (2) Locate the two D2693 Doublers in the locations shown in Figure 1. The edge of the doublers should line-up with the radius in the bottom of the pod of the hinge side. Bond in place using any 2-part epoxy. Take note of the orientation of the pod and hinge location when referring to Figure 1 to ensure doublers and holes are placed correctly.
- (3) Drill qty (6) Ø0.191 holes by locating and drilling the two forward most holes as shown in Figure 1. Install on aircraft and use the attachment holes on the D2846 Support Arms as a guide to mark and drill the remaining 4 holes.
- (4) The hole at this location (note 4 of Figure 1) may be off the doubler. If it is, fabricate a small doubler to suit from the remaining D2693 Doubler shipped with this kit. Prepare pod and install per items (1) and (2).
- (5) Seal all hole edges with cyanoacrylate glue (crazy glue).
- (6) Touch up spackle paint finish on inside of pod.



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